

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference.

WARNING

Rider and passenger safety depend upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury.

IMPORTANT

This front directional light relocation kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris.

INSTALLATION INSTRUCTIONS

NOTE

This instruction sheet references service manual information. A service manual for your model motorcycle is available from a Harley-Davidson Dealer.

- **1.**To prevent accidental vehicle start-up, which could cause death or serious injury, remove main fuse before proceeding. Disconnect front turn signals from main harness. See the service manual. Note wire routing.
- **2.** See Figure 1. Remove connector housing (F) from turn signal assembly harness. Note terminal (G) locations. See the service manual.
- **3.** Remove right front turn signal assembly from original equipment (OE) location. See the service manual. Retain all mounting hardware. Note turn signal harness routing.
- **4.** Remove nut (E), washer (D), and turn signal assembly (A) from OE turn signal mount.
- **5.** Remove right pinch screw from the lower fork bracket.
- **6.** Install pinch screw from right side of lower fork bracket to the upper pinch screw location.
- **7.** See Figure 1. Route the turn signal assembly terminals (G) and wiring through the turn signal mount (1).
- 8. Install turn signal assembly to turn signal

- mount. Secure with lockwasher (D) and nut (E).
- **9.** Install turn signal mount assembly to the lower fork bracket. Secure with previously removed upper pinch screw.
- **10.** Repeat steps 4 through 11 for the left side front turn signal.
- **11.** Route the turn signal wiring for each turn signal to the main harness as previously noted. Secure wiring.
- **12.** Install turn signal wire terminals (G) into the previously removed connector housing as noted. See the service manual.
- **13.** Connect front turn signal connectors to main harness. See the service manual.
- **14.** Install the main fuse. See the service manual.
- **15.** Verify that turn signals operate properly.

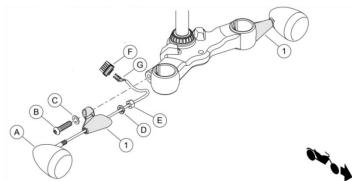


Figure 1. Service Parts: Front Turn Signal Relocation Kit - XL1200X